

Thank you for buying an Angelo Decor "Symphonic Spill" Fountain!

We hope you will find these instructions helpful in setting up your fountain. If you need more information to properly care for your fountain, please DO NOT return the unit to place of purchase.

Please visit our web site, www.angelodecor.com, for assistance and warranty information.

First, some advice and cautions before you begin your set up...

Intended Use - *We recommend this unit for outdoor use only.*

This fountain is designed for outdoor use. While it can be used indoors, there will be moisture generated in the surrounding area. Therefore, care should be taken to use only in areas where water will not cause damage to hardwood floors, carpet, etc. It should also not be used indoors in areas of frequent foot traffic, as the moisture will cause slippery floor surfaces.

Pump Care - **NOTE - Pumps should always be used with a grounded GFCI receptacle.**

We recommended that you run the pump in a bucket of water first, to "prime the pump" and insure proper operation.

Pumps should always be fully submersed in water. Low water levels may cause burnout, voiding your warranty.

These pumps should be cleaned regularly to insure long life. Hard water buildup on impeller will cause reduced efficiency.

Below we show proper disassembly. **Please be sure unit is unplugged before performing any of these procedures!**



Remove cover



We suggest removing base plate for best operation



The filter can be removed if you desire maximum water flow. If used, remove and rinse often



The impeller is the main part of the pump. It can be easily removed by a small twist of the cover, and removing by hand. 95% of pump failure is due to damaged caused by running the pump dry, or severe hard water buildup

Winter Care - *We Strongly Suggest Storage in areas with Harsh Winter Conditions!*

Our fountains are designed for outdoor use during the spring, summer, and fall months. The unit should be stored properly in areas with harsh winter conditions, with all water removed, preferably in shelter. The pump must be drained of all water.

Maintenance - *Keep it Clean!*

Your fountain will work better, and last longer, when kept clean using a soft cloth and mild soap on a regular basis. At minimum, you should change the water often with a blast from your hose, and keep leaves and debris out of the unit. Hard water should be avoided if possible, to reduce staining and paint discoloration. Small chips or minor paint erosion can easily be fixed using commonly available "hobby paints" that are close to the existing finish.

Ready? - *Unpack the carton carefully, arranging all parts safely in your working area.*



Pump cord through pipe in bowl



Cord through base



Pull cord through groove



Twist and lock in place

see page 2...



Pull cord through to take out slack, leaving enough cord for pump to sit flat. Add riser, twist and lock into place. Add splash guard if desired. Please note this item does not eliminate splash completely, but will reduce significantly. This item has been protected from rust, but may need to be repainted if used continuously. Use any color spray paint to suit your taste



Add top bowl, lock into place. Place tubing at least 1" onto pipe of top feature, and run tubing down risers into pump area.



Pull tubing through to pump area, then lock top into place. Add splash guard to top bowl. Connect tubing to pump.



Pump should sit as shown, with no bend in the tubing. Add pump access door. You may need to adjust the splash guard for best effect. Be sure water does not fall on the support strips for best results.

Now simply fill with clean water and plug into a grounded GFCI outlet
We recommend keeping bowl 3/4 full of water to avoid pump burnout.